

# SINGLE-WEB STAND-UP POUCH, ZIPPER BAG, AUTOMATIC FOLD AND 3-SIDE-SEAL BAG MAKING MACHINE

- AFM-73 SZ SERIES



## Materials

- Sealable laminated film, thickness 40-150 $\mu$ . (80-150 $\mu$  for Stand-up pouch and Zipper bag)

## Unwind Section

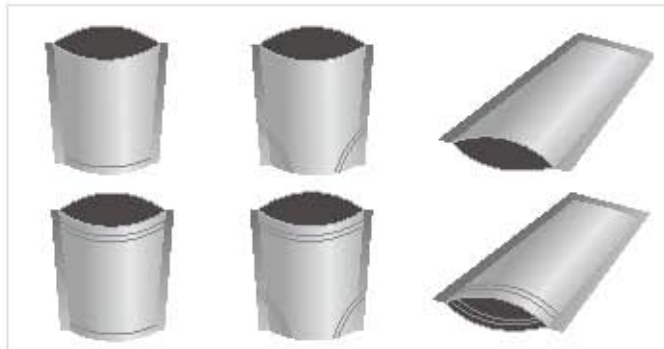
- Adjustable bottom-gusset-forming plate and pre-forming device, for accurate forming position without film-slip problem.
- Using LPC, to provide accurate bag sealing and trimming position.



▪ LPC

## Bag Making

- Half-fold side-seal bag, 3-side-seal bag, stand-up pouch, half-fold side-seal bag with zipper, 3-side-seal bag with zipper, and bottom fold stand-up pouch with zipper.
- 3-side sealed bags can be made by 3-lane operation.
- Equipped with skip operation system, the maximum bag-length could be extended. (skip-times: as request).



- Stand-Up pouches and zippers bags in 1-lane operation within maximum parent-web width.
- Adjustable sealing mould, suitable for large size stand-up pouch.
- Trim rewinding.



▪ Trim rewriter

## Computer Control Operation with Touch-Screen

- Maintain a constant sealing time to reduce for quick set up and to reduce waste and changing machine speed without temperature adjustment.



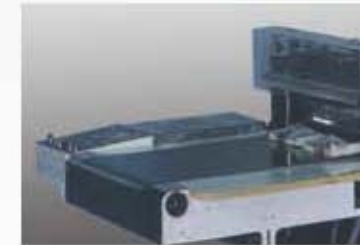
▪ Touch-screen makes operation easier and faster

## Optional Accessories

- Unwind 3"/6" airshaft
- Pneumatic loading device (for unwind section)
- 6" air chuck (for unwind section)
- Vertical/horizontal 2nd unwind stand
- Round corner cutter

| Various punching mould |            |           |       |
|------------------------|------------|-----------|-------|
| EURO-SLOT              | CURVE-SLOT | BUTTERFLY | SLOT  |
|                        |            |           |       |
| HEXAGONAL              | ROUND      | STAR      | HONEY |
|                        |            |           |       |

▪ Various punching mould



▪ Conveyor



|                          | Net weight | Area required  | Power           |
|--------------------------|------------|--|-----------------|
| AFM-73S2                 | 6800 kg    | L 1522 x W 4800 x H 1573   | 3.80V/42 KW/64A |
| MAX. PARENT WEB WIDTH    |            | 400~1400 mm  |                 |
| MAX. PARENT WEB DIAMETER |            | 650/800 mm   |                 |
| MACHINE SPEED            |            | 160 Cuts/m in. (FOR 3-SIDE-SEAL BAG)<br>100 Cuts/m in. (FOR STAND-UP POUCH/<br>ZIPPER BAG) |                 |